

310S

310S (UNS S31008) is the low carbon version of austenitic stainless steel 310, developed for use in high temperature corrosion resistant applications. Because of its high chromium and moderate nickel content, Type 310S is resistant to sulfidation and can also be used in moderately carburizing atmospheres. Type 310S also finds usage in cryogenic applications with low magnetic permeability and toughness down to -268°C

Chemical Composition, %

| element | Cr | Ni | Fe | С | Mn | Si | Р | S |
|---------|-------|-------|------|-------|------|------|-------|-------|
| min. | 24.00 | 19.00 | bal. | | | | | |
| max. | 26.00 | 22.00 | | 0.080 | 2.00 | 1.00 | 0.045 | 0.030 |

Chemical Composition according to ASTM. Some compositional limits of other specifications may vary slightly.

Designation and standards

| National | Material | Chemical | Forgings | Rod and | Plate and | Strip | Seamless |
|-------------|--------------------|---------------|------------|-------------|-------------|--------------------------|-------------|
| Standards | designation | composition | Torgings | bar | sheet | Strip | tube |
| | | A959 SA959 | AMS5651 | | 76 SA240 | A240 SA240 AMS5521 | A213 |
| ASTM | UNS S31008 310S | | | A276 | | | SA213 |
| | | | | | | | A249 |
| ASME SAE | | | | SA276 | | | SA249 |
| SAE | | | | AMS5651 | | | A312 |
| | | | | | | | SA312 |
| DIN | 1.4845 | DIN 10000 1 | DIN 10095 | DIN 10088-3 | DIN 10088-2 | DIN 10088-2 | DIN 10207 2 |
| DIN | X8CrNi25-21 | DIN 10088-1 | | | | | DIN 10297-2 |
| | 06Cr25Ni20 | | NB/T 47010 | GB/T 1220 | GB/T 3280 | GB/T 3280 | GB/T 13296 |
| GB/T | 0Cr25Ni20 | GB/T 20878 | JB/T 6398 | GB/T 1221 | GB/T 4237 | GB/T 4237 | |
| | \$31008 | | YB/T 5089 | GB/T 4226 | GB/T 4238 | GB/T 4238 | GB/T 14976 |

Density 7.90g/cm³

Corrosion resistance

- oxidation resistance up to 1100°C
- moderate strength at high temperature
- resistance to hot corrosion
- strength and toughness at cryogenic temperatures

Applications

Typical applications are:

- fluidized bed coal combustor
- tube hangers for petroleum refining and steam boilers
- cryogenic structures
- coal gasifier internal components